

POLYCOR™ / AP INSTALLATION GUIDE

INSTALLATION

- Always install PolyCor AP® with masking letters up to insure proper sheet orientation and color consistency.
- Do not mix product from two different lot numbers on the same side of the trailer.
- To prevent pillowing of PolyCor AP around the screwheads, do not overtighten screws.
- Brushed Aluminum PolyCor AP is not intended for exterior use; it is an interior only panel.
- Do not mount Brushed Aluminum PolyCor AP directly behind deep fryers, stoves, or ovens.
- To prevent ink transfer, always peel masking prior to exposure to direct sunlight.
- Use factory edge on exterior of the overlapped seam.
- Prep aluminum or metal trailer frame with appropriate primers or adhesion promoters to achieve maximum bonding when using tapes and adhesives.

CLEANING

- Wash PolyCor AP with mild soapy water and soft cloth; do not use Scotch-Brite™ Hand Pads or harsh chemicals.

STORAGE

- Do not store pallets of PolyCor AP outdoors or in areas that are exposed to the elements for extended periods of time.
- Never stack pallets higher than 5 high to prevent damage to PolyCor AP.
- Never stack pallets on top of an open pallet of PolyCor AP.

FABRICATION

- PolyCor AP can be cut using a shear, saw or hand router.
- Saw Blades - Triple chip, Carbide tipped saw blades. 80 -120 tooth.
- Router Blades: Spiral (O) flute

REMOVING DAMAGED PANELS

- Use an oscillating cutter to remove the Polycor AP sheet.
- Clean the remaining excess adhesive and reapply the new material with new adhesive.
- Refer to 3M's tape removal instructions for more information and directions.

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