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Version #15 (0219)

Approved by J. S.



Product REBEL RB528H High Tack

Product Description

RB528H is a 4-mil soft; non-top coated, **opaque matte** white polymeric stabilized vinyl coated with a clear acrylic high tack, permanent adhesive. The liner is a 90# SuperFlat™, C2S polycoated that provides excellent lay flat. This durable flexible vinyl has good outdoor durability. The adhesive has a high initial tack and builds to a high strength, permanent bond with good resistance to creep, solvents and heat.

REBEL H sticks to just about everything! Including, but not limited to: Powder coated paints, low VOC wall paints, polyethylene, polypropylene, and much, much more! Suggested uses include screen-printed labels, decals, markings, point-of-purchase displays and signs for indoor and outdoor use.

Physical Properties

| Property | Typical Values | Test Method |
|---|----------------|-----------------------------|
| Thickness, inches (µm) | | |
| Face plus adhesive | 0.0055 (144) | |
| Face, adhesive & liner | 0.0120 (305) | |
| Quick Tack lb. /in² (N/25mm) | | MACTac CTM-25 |
| Stainless Steel | 3.5 (15.3) | |
| Peel Adhesion lb./in. (N/25 mm) | | PSTC-1 |
| Stainless Steel | | |
| - 30 min. | 4.4 (19) | |
| - 24 hrs. | 6.0 (26) | |
| - 24 hrs. Heat Aged 158°F | 7.2 (32) | |
| - 72 hrs. | 7.0 (31) | |
| Aluminum | | |
| - 72 hrs. | 8.8 (39) | |
| Powder coated Paint | | |
| - 72 hrs. | 4.5 (20) | |
| Dimensional Stability, inches (mm) | | MACTac CTM-21 (Method D) |
| 48 hours @ 158°F | | Bonded to aluminum |
| MD | 0.06 (1.5) | |
| CD | 0.04 (1.02) | |
| Tensile, lb. /in.(N/15 mm) | | ASTM D-882 |
| MD | 8.0 (21) | |
| CD | 6.0 (16) | |
| Elongation, % | | |
| MD | 150 | |
| CD | 80 | |

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| | | |
|---|--|--|
| Temperature Range Application: End Use: | 50°F min. (10°C) -40° to 200°F (-40° to 93°C) | |
| Surface Burning Characteristics Meets ANSI, NFPA, & IFC Flame Spread Smoke Density | Class A 15 50 | ASTM E84-01 or ANSI/NFPA 255 or IFC 8-1 |
| Opacity | 96 - 99 | X-Rite Densitometer |

Color Properties

Whiteness and Brightness

| | |
|----------------|--------|
| Brightness | 88.5 |
| ASTM Whiteness | 110.24 |
| CIE Whiteness | 106.7 |
| CIE Tint | 2.26 |

Durability

Seven years indoors and up to 5 years outdoors. This use-life estimate is based upon accelerated age studies. Please note that exposure to severe temperatures, ultra-violet light and also in tropical, sub-tropical or desert regions will cause more rapid deterioration. This also applies to polluted areas, high altitude and south facing exposure.

Shelf Life

This product is good, unprinted, for two years when stored at 75°F (24°C) and 50% relative humidity or less.

Approved Print Materials

Screen Printing:

UV Cured ☒

Solvent ☒

WF Digital: UV Inkjet ☒

Eco-solvent ☒

True solvent ☒

Canon UVgel 356 ☒

Latex ☒

HP Indigo ☐

Off-set ☐

UV Off-set ☒

Thermal Transfer ☒

Flexographic * ☐

UV Flexographic ☒

Narrow Web UV Inkjet ☒

* **Flexographic Printing** requires a topcoat. WVG000113 has been approved by ACTEGA Coatings and Sealants (www.altana.com) as in-line coat-able ink primers.

To achieve the best possible print quality, please make sure that the correct ICC profiles or printer settings are used. Profiles can be obtained from our Distributors or can be downloaded from www.mactac.com. Printer and heater settings and ICC profiles can also be downloaded from some O.E.M. or software manufacturer's websites.

The ICC profiles are provided solely as a customer resource. Print environments, the individual nature of printing systems, inks and software can significantly affect output. It is the customer's responsibility to determine the suitability of any profile for use in their specific print environment.

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Limitations

- 1) The user is responsible for determining the product's suitability, including adhesion and if needed, removal characteristics when used in applications other than listed specifically in this Performance Guide.
- 2) If there are any questions about applications, please contact your Mactac sales representative to discuss your requirements for recommendations.
- 3) If this is a printed Performance Guide it is an uncontrolled document. Please check the Mactac website for the latest, most up-to-date version

Recommendations

Always test your combination of REBEL products, inks and laminating films prior to commercial use.

- 1) **Printing Conditions:** Print in conditioned pressroom at $\pm 73^{\circ}\text{F}$ (23°C) and 50% RH. The maximum allowable ink saturation is 270%.
 - 2) **Drying Requirements:** Solvent, Eco-solvent and Mild-solvent inkjet prints require 24 - 48 hr. drying time - open to the air. Inks do not dry when printed media is rolled up. The prints must be dry prior to lamination.
 - 3) **Laminating Conditions:** If the printed graphic is likely to be exposed to corrosive liquids, smoke, fumes, and highly polluted areas or there is a likelihood of scratching, it is highly recommended to laminate with **Permacolor PermaGard**[®] Series High performance or **LUV** Series (intermediate) overlaminating films.
 - 4) **Transportation Conditions:** To allow for easy transportation, **REBEL** series can be rolled up, with the image out, with a minimum diameter of 6 inches (15cm). When the image is not protected by an overlaminate, make sure the print is completely dry and protected in a plastic bag. During transportation or storage, avoid exposing them to extreme temperature and humidity changes.
 - 5) **Applications:** This film is recommended for use in **flat to moderately curved surfaces** on:
 - a. Vending or dispensing machines and cooler graphics
 - b. Indoor and outdoor graphics and signs
 - c. Small format OEM decorative and identification graphics
 - 6) This film is **not recommended** for use on:
 - a. Corrugated or complex surfaces
 - b. Over rivets
 - c. On flexible substrates (banners, canvas, etc.)
 - d. Painted surfaces that are not thoroughly cured or properly bonded to the substrate.
- *Values given are typical for unprocessed product and are not for use as specifications. Processing may change the values.*

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