

www.Mactac.com

Version #18 (0217)

Approved by J. S.

Product

IMAGin® JT5828R

Product Description

JT5828R is a 3.7-mil soft white **matte**, calendared PVC film designed for ink jet printing. The product is coated on one side with a semi-permanent, opaque, acrylic pressure sensitive adhesive and supplied with an 86# Kraft liner.

JT5828R is designed for medium-term outdoor advertising and promotional applications on flat or slightly curved surfaces.

Physical Properties

Property	Typical Values	Test Method
Peel Adhesion lb./in. (N/25mm) 180° on stainless steel - 24 hr.	0.6 - 1.6 (3 - 7)	FTM - 1
Quick Tack, lb./in² (N/25mm) Stainless Steel	0.5 - 1.3 (2 - 4)	FTM - 9
Dimensional Stability, (%) 48 hours @ 158°F	max 0.5	FTM - 14 10" x 10" Sample Bonded to aluminum
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -40°F to 158°F (-40°C to 70°C)	
Surface Burning Characteristics (Meets ANSI, NFPA, and IFC as class A) Flame Spread Smoke Density	5 10	ASTM E84-01 or ANSI/NFPA 255 or IFC 8-1

Durability

The outdoor durability of the unprinted film is 4 years. JT5828R has up to 2 year removability after application. Overlamination of the inkjet-printed material with Permacolor or IMAGin overlaminates delays color fading that may occur over time. This color fading is mainly dependent upon the inks quality (see technical data sheets given by the ink manufacturers) and the pressure sensitive media being used.

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Approved Printing Processes:

Screen Printing:		HP Indigo	☐
UV Cured	☐	Off-set	☐
Solvent	☐	Off-set UV	☐
Digital: UV Inkjet	☒	Thermal Transfer	☐
Eco-solvent	☒	Flexographic *	☐
True solvent	☒	Laser	☐
Latex	☒	Jetrion	☐

To achieve the best possible print quality, please make sure that the correct ICC profiles or printer settings are used. Profiles can be obtained from our Distributors or can be downloaded from www.mactac.com. Printer and heater settings and ICC profiles can also be downloaded from some O.E.M. or software manufacturer's websites.

The ICC profiles are provided solely as a customer resource. Print environments, the individual nature of printing systems, inks and software can significantly affect output. It is the customer's responsibility to determine the suitability of any profile for use in their specific print environment.

Shelf Life

2 year from D.O.M. when stored at 60/77°F (15/25°C) and 50% relative humidity in the original package.

Removability

This product has 2 year removability after application on many surfaces. The removability of JT5828R may be affected by the following substrates: polystyrene, nitrocellulose painted surfaces and soft PVC. With such substrates an increase of adhesion over time may occur and adhesive residue on removal may be noticed

Limitations

Due to the wide variability of interior walls, sealants and paints, no claims for successful applications to or removal from painted wall surfaces are made by MACTac. It is the users' responsibility to determine the products suitability for the intended wall.

- 1) **The user is responsible for determining the product's suitability, including adhesion and if needed, removal characteristics when used in applications other than listed specifically in this Performance Guide.**
- 2) **If there are any questions about applications, please contact your Mactac sales representative to discuss your requirements for recommendations.**
- 3) **If this is a printed Performance Guide it is an uncontrolled document. Please check the Mactac website for the latest, most up-to-date version.**

Recommendations

Always test your combination of JT5000 products, inks and laminating films prior to commercial use.

- 1) **Printing Conditions:** Print in conditioned pressroom at ±73°F (23°C) and 50% RH. The maximum allowable ink saturation is 270%.

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- 2) **Drying Requirements:** Solvent, Eco-solvent and Mild-solvent inkjet prints require 24 - 48 hr. drying time - open to the air. Inks do not dry when printed media is rolled up. The prints must be dry prior to lamination.
- 3) **Laminating Conditions:** If the printed graphic is likely to be exposed to corrosive liquids, smoke, fumes, highly polluted areas or there is a likelihood of scratching, it is highly recommended to laminate with **Permasec ColorGard LUV** series (Intermediate) or **PromoGard** (economy) overlaminating films. Please be aware that adding an overlaminate will significantly reduce conformability to complex surfaces.
- 4) **Transportation Conditions:** To allow for easy transportation, IMAGin JT5000 series can be rolled up, with the image out, with a minimum diameter of 6 inches (15cm). When the image is not protected by an overlaminate, make sure the print is completely dry and protected in a plastic bag. During transportation or storage, avoid exposing them to extreme temperature and humidity changes.

- *Values given are typical and are not necessarily for use in specification.*

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