



REEL STOCK FOR SIGNAGE

SIGN SOLUTIONS

Acrylic and Polycarbonate Reel Stock

Impact Modified Acrylic - Standard Reel Lengths & Widths

GAUGE	INDUSTRY STANDARD	INVOICED WIDTH (IN)	SUPPLIED WIDTH (IN)	LENGTH (FT)	WEIGHT (LBS)	MATERIAL TOTAL (SF)	MASKING COVERAGE	TOLERANCE
0.118"	3 Foot	39	39	500	1086	1625	39"	+1/4 - 0
0.118"	4 Foot	52	52	500	1448	2166	52"	+1/4 - 0
0.118"	5 Foot	63	63	500	1754	2625	63"	+1/4 - 0
0.118"	6 Foot	76	76	500	2171	3250	76"	+1/4 - 0
0.118"	8 Foot	100	100	500	2784	4166	100"	+1/4 - 0
0.150"	3 Foot	39	39	400	1166	1300	39"	+1/4 - 0
0.150"	4 Foot	52	52	400	1555	1734	52"	+1/4 - 0
0.150"	5 Foot	63	63	400	1884	2100	63"	+1/4 - 0
0.150"	6 Foot	76	76	400	2332	2600	76"	+1/4 - 0
0.150"	8 Foot	100	100	400	2990	3333	100"	+1/4 - 0
0.177"	3 Foot	39	39	350	1133	1137	39"	+1/4 - 0
0.177"	4 Foot	52	52	350	1511	1517	52"	+1/4 - 0
0.177"	5 Foot	63	63	350	1831	1837	63"	+1/4 - 0
0.177"	6 Foot	76	76	350	2266	2275	76"	+1/4 - 0
0.177"	8 Foot	100	100	350	2905	2916	100"	+1/4 - 0

Note: There is a 3,000 LB minimum for 0.093" reels – 625 ft, and 0.236" reels – 250ft.

Impact Modified Continuous Cast Acrylic – Custom Reel Lengths & Widths

GAUGE	INDUSTRY STANDARD	SUPPLIED WIDTH (IN)	LENGTH (FT)	WEIGHT (LBS)	MATERIAL TOTAL (SF)	MASKING COVERAGE
0.118	8 Foot	100	500	2940	4,166	100"
0.150	8 Foot	100	400	2870	3,333	100"
0.177	8 Foot	100	350	3050	2,916	100"

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determines the suitability of our materials and suggestions before adopting them on a commercial scale.



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REEL STOCK FOR SIGNAGE

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Polycarbonate – Standard Reel Lengths & Widths

GAUGE	INDUSTRY STANDARD	INVOICED WIDTH (IN)	SUPPLIED WIDTH (IN)	LENGTH (FT)	WEIGHT (LBS)	MATERIAL TOTAL (SF)	MASKING COVERAGE	TOLERANCE MIN-MAX
0.118"	3 Foot	40	42	600	1545	2,000	40"	44" - 45"
0.118"	4 Foot	52	55	600	2023	2,600	52"	55" - 57"
0.118"	5 Foot	64	67	600	2465	3,200	64"	67" - 69"
0.118"	6 Foot	76	78	500	2330	3,167	76"	77" - 79"
0.118"	8 Foot	100	102	450	2759	3,750	96"	102" - 105"
0.150"	3 Foot	40	42	500	1637	1,667	40"	44" - 45"
0.150"	4 Foot	52	55	500	2143	2,167	52"	55" - 57"
0.150"	5 Foot	64	67	500	2611	2,667	64"	67" - 69"
0.150"	6 Foot	76	78	450	2666	2,850	76"	77" - 79"
0.150"	8 Foot	100	102	400	3118	3,333	96"	102" - 105"
0.177"	3 Foot	40	42	400	1545	1,333	40"	44" - 45"
0.177"	4 Foot	52	55	400	2023	1,733	52"	55" - 57"
0.177"	5 Foot	64	67	400	2465	2,133	64"	67" - 69"
0.177"	6 Foot	76	78	350	2446	2,217	76"	77" - 79"
0.177"	8 Foot	100	102	325	2989	2,708	96"	102" - 105"

Note: There is a 3,000 LB minimum for 0.093" reels – 625 ft, and 0.236" reels – 250ft.

Polycarbonate & IM Acrylic – Standard Colors

SIGN GRADE PC	LIGHT DIFFUSING PC	COLOR	ACRYLIC	STANDARD GAUGE
Y	n/a	Clear/ A00	-	0.093" - 0.236"
Y	n/a	White/ B59	7328	0.093" - 0.118"
Y	n/a	White/ B54	7328	0.150" - 0.236"
n/a	n/a	White	2406	0.118, 0.177, 0.500
n/a	Y	White/ B48	2447	0.093" - 0.236"
n/a	Y	White/ B27	7328	0.093" - 0.236"
n/a	Y	Red/ D96	2283	0.118" - 0.177"
Y	n/a	Red/ D92	-	0.118" - 0.177"
n/a	Y	Red/ D99	2793	0.118" - 0.177"
n/a	Y	Blue/ F84	2114	0.118" - 0.177"
n/a	Y	Blue/ F85	-	0.118" - 0.177"
n/a	Y	Green/ H87	-	0.118" - 0.177"
n/a	Y	Yellow/ M72	2037	0.118" - 0.177"
n/a	Y	Orange/ C59	2119	0.118" - 0.177"