

Makrofol[®] DE 6-2 000000

Description and Application Information

Makrofol[®] DE 6-2 000000 is a translucent film based on Makrolon, the Hightech Polycarbonat made by Covestro. The dazzle free and scratch resistant film has been developed especially for graphic applications and comprises an unique surface combination fine velvet-very fine matte.

It is available in various standard thicknesses from 50 microns to 750 microns. Other thicknesses on request.

Typical applications are instrument panels, displays, control panels, nameplates, dials, scales, LCD displays and automotive interior decoration.

Guide data*

General properties

| Property | Value | Unit of measurement | Method |
|----------|-------|---------------------|-------------------------|
| Density | 1,2 | g/cm ³ | ISO 1183, 20°C method C |

Mechanical properties

| Property | Value | Unit of measurement | Method |
|---------------------------|--------|---------------------|--------------|
| Tensile Modulus | ≥ 2200 | MPa | ISO 527-1,-3 |
| Stress at break, parallel | ≥ 70 | MPa | ISO 527-1,-3 |
| Stress at break, across | ≥ 70 | MPa | ISO 527-1,-3 |
| Strain at break, parallel | 140 | % | ISO 527-1,-3 |

Thermal properties

| Property | Value | Unit of measurement | Method |
|---|-------|---------------------|-----------------------|
| Coefficient of linear thermal expansion, parallel 20 to 120°C | 70 | 10 ⁻⁶ /K | following DIN 53752 |
| Coefficient of linear thermal expansion, across 20 to 120°C | 70 | 10 ⁻⁶ /K | following DIN 53752 |
| Shrinkage, parallel 130°C, 1 h | < 0,4 | % | following IEC 60674-2 |
| Shrinkage, across 130°C, 1 h | < 0,4 | % | following IEC 60674-2 |

Burning behavior

| Property | Value | Unit of measurement | Method |
|--------------------------|-------|---------------------|----------|
| Burning rate (FMVSS 302) | ≤ 100 | mm/min | ISO 3795 |

Optical properties

| Property | Value | Unit of measurement | Method |
|---------------------|-------|---------------------|---------------------------------|
| Light transmittance | ≥ 85 | % | ISO 13468-2, following DIN 5036 |



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Other properties

| Property | Value | Unit of measurement | Method |
|-------------------------------|-------|---------------------|------------------|
| Water absorption (saturation) | 0,2 | % | following ISO 62 |

* These values provide general information and are not part of the product specification.

Labeling and REACH applications

This product data sheet is only valid in conjunction with the latest edition of the corresponding Safety Data Sheet.
Any updating of safety-relevant information – in accordance with statutory requirements – will only be reflected in the Safety Data Sheet, copies of which will be revised and distributed. Information relating to the current classification and labeling, applications and processing methods and further data relevant to safety can be found in the currently valid Safety Data Sheet.

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This product is not designated for the manufacture of a medical device (1) or of intermediate products for medical devices. This product is also not designated for Food Contact (2), including drinking water, or cosmetic applications. If the intended use of the product is for the manufacture of a medical device or of intermediate products for medical devices, for Food Contact products or cosmetic applications Covestro must be contacted in advance to provide its agreement to sell such product for such purpose. Nonetheless, any determination as to whether a product is appropriate for use in a medical device or intermediate products for medical devices, for Food Contact products or cosmetic applications must be made solely by the purchaser of the product without relying upon any representations by Covestro.

- (1) Please see the "Guidance on Use of Covestro Products in a Medical Application" document.
- (2) As defined in Commission Regulation (EU) 1935/2004.

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Edition 2015-08-31

Replaces edition dated 2013-07-22