

HYDEX® 4101L natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PBT (Polybutylene terephthalate)

Colour

white

Density

1.36 g/cm³

Fillers

PTFE, lubricant

Main features

- very good chemical resistance
- resistant to cleaning agents
- low moisture absorption
- good impact strength
- high dimensional stability
- good slide and wear properties
- high stiffness

Target Industries

- food processing
- food technology
- food engineering
- semiconductor technology
- automotive industry
- printing machines
- mechanical engineering
- packaging and paper machinery

Mechanical properties	condition	value	test method	comment
Tensile strength		6,600	psi	ASTM D 638
Modulus of elasticity (tensile test)		350,000	psi	ASTM D 638
Elongation at yield (tensile test)		30	%	ASTM D 638
Flexural strength		11,500	psi	ASTM D 790
Modulus of elasticity (flexural test)	@ 73 °F	350,000	psi	ASTM D 790
Compression strength	@ 73 °F, 1% strain	2,800	psi	ASTM D 695
Compression strength	@ 73 °F, 10% strain	10,500	psi	ASTM D 695
Compression modulus		275,000	psi	ASTM D 695
Impact strength (Izod)		0.90	ft-lbs/in	ASTM D 256
Rockwell hardness	M Scale (R Scale)	75 (115)		ASTM D 785
Coefficient of friction	Dynamic (vs. steel)	0.11	-	1)
Coefficient of friction	Static (vs. steel)	0.08	-	2)
Wear rate	@ 2000 PV	38*10 ⁻¹⁰	psi-fpm	- 3)
Thermal properties	condition	value	test method	comment
Deflection temperature	@264 psi	195	°F	ASTM D 648 (1) per UL746B
Service temperature	Long Term	221	°F	- 1)
Other properties	condition	value	test method	comment
Limiting PV	@ 100 fpm	15,700	psi-fpm	- 1) (1) per LNP EPALP-TB003
Moisture absorption	@ 24 hrs, 73 °F	0.07	%	ASTM D 570

→ Resin specification:

ASTM D5927-09 TPES0100

Shapes specification:

ASTM D6261-10 S-TPES0120 B1424000

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