

# TECHNICAL DATA SHEET

## GF 219

### 6.0 MIL GLOSS CLEAR SEMI-RIGID VINYL CLEAR LOW-TACK REMOVABLE ADHESIVE

GF 219 is a 6.0 mil gloss clear semi-rigid vinyl with a clear low-tack removable acrylic pressure sensitive adhesive on a 90# liner. This vinyl is designed to accept a variety of solvent-based, eco-solvent, latex and UV curable inks common to wide format digital printing systems. The clear removable adhesive works on a variety of common substrates used in graphics applications. The 90# liner offers excellent product layflat in a variety of ambient conditions along with ease of application of large format graphics. Semi-Rigid films are easy to handle due to their rigidness and thus can be applied quickly.

PRODUCT NAME	219
<b>FILM</b>	
Film Type	Clear Intermediate Vinyl
Film Thickness (mils/ $\mu$ m)	6.0 / 152 (+/- 10%)
Film Weight (gsm)	165
Gloss (60°)	≥75
Opacity (%)	N/A
Tensile Strength (lbs/in)	MD ≥ 4800 / CD ≥ 4600
Elongation (%)	MD ≥ 250 / CD ≥ 250
Dimensional Stability (FTM 14)	MD ≤ 0.50 mm / CD ≤ 0.50 mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ $\mu$ m)	0.8-1.0 / 20-25
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	0.04-0.1 / 0.2-0.4
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	0.04-0.2 / 0.2-0.9
Peel Strength on Glass (lbs/in) / (N/25mm) 15 min	0.04-0.2 / 0.2-0.9
Peel Strength on Glass (lbs/in) / (N/25mm) 24 hrs	0.04-0.3 / 0.2-1.3
<b>LINER</b>	
Liner Weight (#/gsm)	90 / 145
Liner Type	White 2-Sided PE-Coated Kraft
Liner Thickness (mils/ $\mu$ m)	6.7 / 170
Release Force @ 300" / min (g/2")	80-130
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	≥ +40 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	Up to 3 years
Removability	Up to 1 year

GF 219 | JUNE 2020

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<b>APPLICATION</b> <ul style="list-style-type: none"> <li><input type="radio"/> WET APPLY</li> <li><input checked="" type="radio"/> DRY APPLY</li> <li><input type="radio"/> LAMINATING</li> <li><input type="radio"/> MOUNTING</li> <li><input checked="" type="radio"/> DIE CUTTABLE</li> <li><input type="radio"/> HOT STAMP</li> <li><input type="radio"/> THERMAL DIE</li> <li><input checked="" type="radio"/> FLATBED CUTTABLE</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> POP/RETAIL</li> <li><input type="radio"/> WALL</li> <li><input type="radio"/> WRAP</li> <li><input checked="" type="radio"/> WINDOW</li> <li><input type="radio"/> FLOOR</li> <li><input type="radio"/> TRANSLUCENT</li> <li><input type="radio"/> FLEET</li> <li><input checked="" type="radio"/> GENERAL SIGNAGE</li> <li><input checked="" type="radio"/> OUTDOOR (MEDIUM TERM)</li> <li><input type="radio"/> INDOOR</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> SOLVENT</li> <li><input type="radio"/> ECO-SOLVENT</li> <li><input checked="" type="radio"/> LATEX</li> <li><input checked="" type="radio"/> UV CURABLE</li> <li><input checked="" type="radio"/> SCREEN</li> <li><input checked="" type="radio"/> OFFSET (UV CURABLE)</li> <li><input type="radio"/> OFFSET (CONVENTIONAL)</li> </ul>
<b>SUBSTRATES</b> <ul style="list-style-type: none"> <li><input checked="" type="radio"/> OEM PAINTED METAL</li> <li><input checked="" type="radio"/> PAINTED ALUMINUM</li> <li><input type="radio"/> STAINLESS STEEL</li> <li><input type="radio"/> LOW-ENERGY SURFACES</li> <li><input checked="" type="radio"/> ACRYLIC</li> <li><input checked="" type="radio"/> GLASS</li> <li><input type="radio"/> POLYESTER</li> </ul>		

### FAQS

What applications are GF 219 intended for?	GF 219 is designed for interior or exterior signage, decals, nameplates, point-of-purchase displays and general signage.
Can GF 219 be removed?	GF 219 is rated for 1 year clean removability. If the vinyl is left on for longer, it will not adversely affect the glass surface, but may be harder to remove.
Is this product clear?	GF 219 has good clarity, but is not considered "optically clear".